

The Carbon Cost of Key Raw Materials in Architecture



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Around the world today, the "Climate Emergency" continues to embody a renewed worldwide focus on tackling climate change. With [36% of global energy](#) devoted to buildings and 8% of global emissions caused by cement alone, the architectural community is deeply entwined with the flows of materials, energy, and ideas that relate to climate change, both causes and solutions.

With the construction industry dominated by the use of concrete, steel, and timber, any attempt to lower the environmental impact of the built environment on the natural world will involve a revision of both the manufacturing and use of these raw materials. Therefore, we take a closer look at the embedded environmental costs and benefits behind the raw materials that dominate modern architecture.

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Today, over 4 billion tonnes of cement are produced each year, releasing over 1.5 billion tonnes of CO₂. China is the top producer of cement and cement-related emissions, followed by India, the EU, and the US. However, the leveling off of Chinese consumption of cement has, in turn, caused global cement production to level off from 2014 onwards at the 4-billion tonne mark. As the future markets in construction move towards South East Asia and sub-Saharan Africa, it is predicted that cement production may have to increase by 25% by 2030 to keep pace.

So why is cement such a heavy polluter? The blame is frequently laid at the foot of quarrying and transport process, however this only accounts for less than 10% of cement-attributed emissions. As stressed [by the BBC report](#), over 90% of the sector's emissions can in fact be attributed to the process of making “clinker” – a key element of concrete.

This process sees a rotating kiln heated to over 1,400C (2,600F), fed with a quarried mix of ground limestone, clay, iron ore, and ash. The mixture is split into calcium oxide and CO₂, at which point the CO₂ is released to leave behind marble-sized grey balls, called clinker. The clinker is then cooled, ground, and mixed with limestone and gypsum to form cement ready for transport.

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Today, over 1.2 billion tonnes of crude steel is produced every year, with China being by far the largest producer. Steel is responsible for **between 7% and 9%** of direct emissions from fossil fuels, with each tonne produced resulting in an average of 1.83 tonnes of CO₂. As steel is not only a central material to the modern architectural industry, particularly in our largest cities and buildings but also one of the most traded commodities in the world after oil, there will be considerable pressure on the industry to introduce a more carbon-friendly grade of the material.

Similar to concrete, steel production requires the rapid heating of raw materials at extremely high temperatures, one which has not fundamentally changed since the dawn of the industrial revolution in the 1800s. Large blast furnaces rely on a carbon-heavy fuel derived from coal to reduce iron ore into liquid metal, which is then refined into steel. Carbon dioxide is an unavoidable output of the process.

[Speaking to the Financial Times](#), Boston Consulting Group's Nicole Voigt spells out the options for reducing the environmental impact of steel. *"There are two ways you could reduce the carbon footprint. One is you avoid CO₂ in the steel production, so you try to use either scrap, or something other than carbon as a reductant agent. Or, you use end-of-pipe technology, which is carbon storage or usage. The question is which way to go — it's still debated, though you could argue [the latter] is more feasible."*

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Timber presents [four key differences](#) from steel and concrete. First, it is the only renewable raw material of the three dominant materials in building construction. Second, it requires a relatively small amount of energy compared with the other two materials for extraction and recycling. Third, it does not produce waste by the end of its life and can be reused in several products before ultimately being used as fuel. Forth, timber traps significant levels of carbon, with one tree containing one tonne of CO₂.

The low carbon cost of timber has, in recent years, fuelled a drive towards promoting timber as the future of large scale construction. Glued Laminated Timber (Gluelam), Cross-Laminated Timber (CLT), Laminated Veneer Lumber (LVL), Laminated Strand Lumber (LSL), and Parallel Strand Lumber (PSL) are but some of the timber-based products that are becoming available, allowing for the standardization and proliferation of ecological alternatives to concrete and steel.

Timber-based processes are not immune from critique, however. Biomass energy, a system which used raw timber elements as the basis for fuel, presents a cleaner alternative to fossil fuel-based energy, but also presents challenges. Mismanagement of the raw materials for biomass can lead to deforestation and soil degradation, while many biomass plants still rely on fossil fuels for economic feasibility. The burning of biomass also produces greenhouse gasses such as carbon monoxide and carbon dioxide, which must be captured and recycled if biomass is to become a convincing substitute for

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